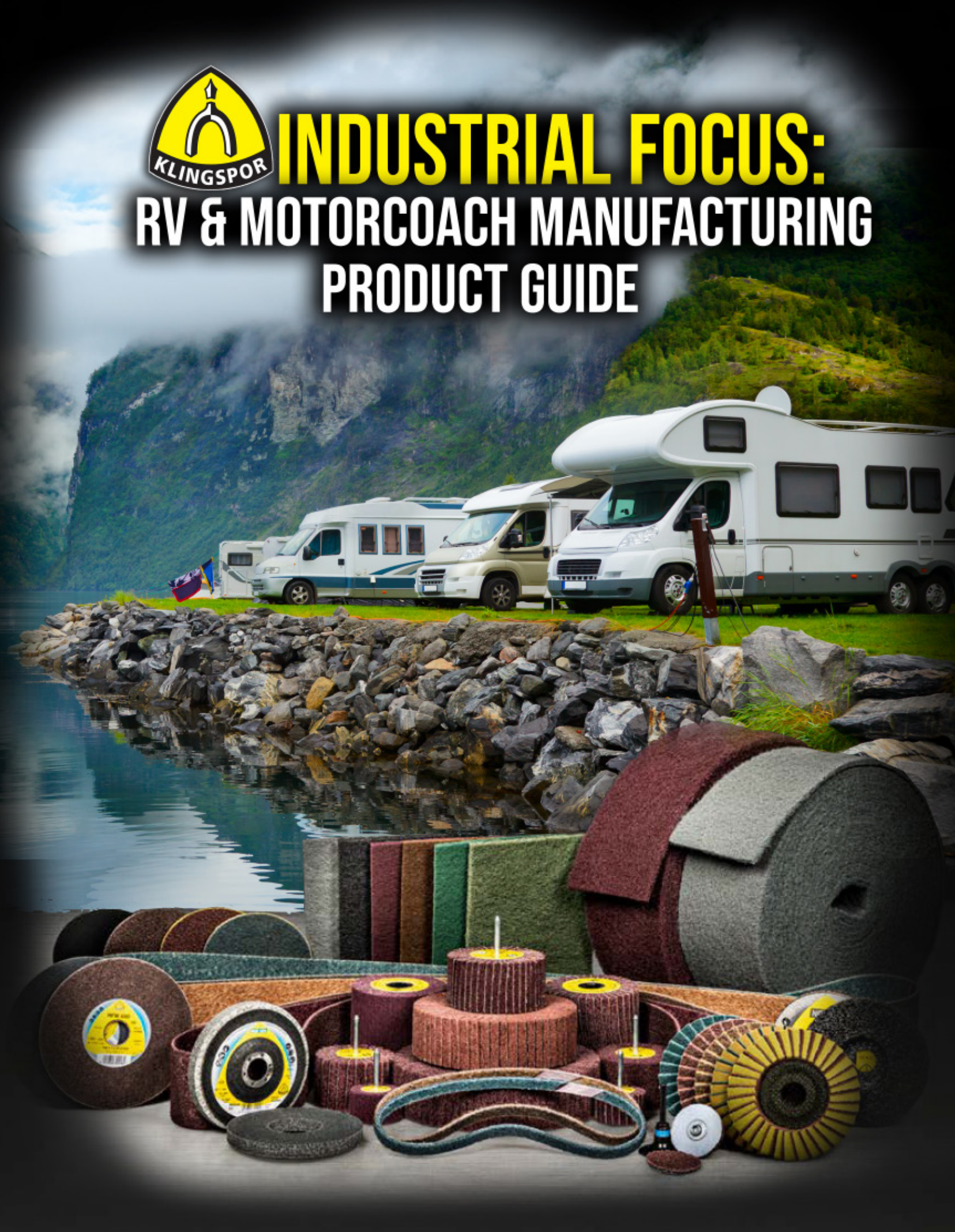




INDUSTRIAL FOCUS: RV & MOTORCOACH MANUFACTURING PRODUCT GUIDE





Welcome to KLINGSPOR

KLINGSPOR Abrasives has been manufacturing abrasives for the RV Motorcoach aftermarket industries for many years. Our commitment to make only top-quality products for this industry is very important to you the customer. You'll get the very best products for some of the very best prices in the business. You can take that straight to the bank. Make your sanding and finishing process more efficient - try KLINGSPOR today!

Service

- ✓ High quality products
- ✓ Team of technical specialists, Factory-trained Sales Representatives and excellent customer service
- ✓ Production for your specific needs
- ✓ Best price-to-performance-ratio

CHOOSE THE BEST KLINGSPOR PRODUCT FOR YOUR APPLICATION

GRINDING FILLER

Product	Grit Range	Grain Type	Availability	Feature
KlingNet	80, 100, 120	AO	K/O	Net Backing
PS 33B/C	40, 60, 80, 100, 120	AO	K/O & PSA	Stearate
PS 36C/D	40, 60, 80, 100, 120	AZ	K/O & PSA	Stearate
PS 21F	40, 60, 80, 100, 120	AZ	PSA	Heavy Paper
PS 61F	40, 60, 80, 120	CR	K/O	Aggressive, Heavy Paper

SANDING PAINT

Product	Grit Range	Grain Type	Availability	Feature
KlingNet	80 - 220	AO	K/O	Net Backing
PS 11A/C	80 - 400	SC	K/O & PSA	Wet/Dry
FP 77 Film	80 - 400	AO	K/O & PSA	Stearate
VP 73W	80 - 400	AO	K/O & PSA	Stearate/Latex
PS 33B/C	80 - 400	AO	K/O & PSA	Stearate

CLEARCOAT SANDING

Product	Grit Range	Grain Type	Availability	Feature
PS 11	120 - 2000	SC	K/O & PSA	Wet/Dry
FP 77 Film	120 - 2000	AO	K/O & PSA	Stearate
VP 73W	120 - 1200	AO	K/O & PSA	Stearate/Latex
PS 35B	120 - 400	SC	PSA	Stearate

Call Toll Free:
Customer Relations: 800-645-5555
Technical Team: 800-524-8255



**US Manufacturing & Corporate Campus
Hickory, North Carolina**



Metal grinding, cutting, and finishing operations are synonymous with the KLINGSPOR name. As a long-time supplier to the metalworking industry, KLINGSPOR strives to offer only the finest products and is focused on the future.

The KLINGSPOR vision was born in the late 1800s, when we produced products unsurpassed in quality and focused on customer service. We still believe that this combination is essential to your and our businesses' ongoing success.

For over 125 years, KLINGSPOR has been at the forefront of abrasive technology and innovation, producing abrasive products specifically for metal grinding, welding applications, and general metal finishing functions. So, the vision created over a century ago continues to be our guide for the twenty-first century. As this industry grows and new demands for better-performing products are needed, KLINGSPOR is committed to continuing to develop these materials. With this commitment, KLINGSPOR has solidified its position as the metalworking and welding market leader. This will ensure that we can continue to offer *The Most Sanding Power for Your Money Since 1893!*™



Industrial Categories

BONDED ABRASIVES CUTTING & GRINDING



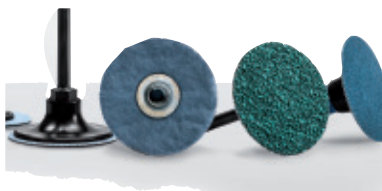
In the fast-paced world of RV Motorcoach manufacturing, achieving precise cuts, smooth finishes, and flawless performance is essential. BONDED ABRASIVES are engineered to meet these demands with unparalleled efficiency, helping manufacturers cut, grind, and shape materials with precision and consistency.

NON-WOVEN, FLAPWHEELS, PADS & SPONGE SANDING



In the competitive RV Motorcoach industry, the finishing process is just as important as functionality. Achieving smooth, polished surfaces and precise textures requires the right tools. NON-WOVEN, FLAPWHEELS and PADS are designed to meet the unique demands of RV Motorcoach manufacturing, providing consistent, high-quality results with every use.

DETAIL ABRASIVE SANDING



Detail sanding is crucial in the RV Motorcoach industry for achieving precise, smooth surfaces on intricate parts and components. This process helps refine edges, remove minor imperfections, and ensure a flawless finish, especially in smaller or more delicate areas like buttons, knobs, and seams. By using specialized sanding tools, manufacturers can achieve the level of detail and quality needed to enhance RV Motorcoachs' aesthetics and functionality, ensuring they meet the highest standards of craftsmanship and durability.

BUFFING, POLISHING & FINISHING



Buffing and polishing products are essential for achieving high-quality, smooth, and glossy finishes in the RV Motorcoach industry. These products, designed for use on materials like stainless steel, aluminum, and plastic, help remove imperfections, enhance surface clarity, and deliver a sleek, professional look. Whether polishing cookware, dishwashers, or refrigerators, buffing and polishing solutions ensure durability, aesthetic appeal, and a flawless surface free from scratches or dullness. These finishing touches elevate RV Motorcoachs' functionality and appearance, making them more attractive and long-lasting.

Product Range

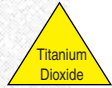
Abrasive Discs

Over the years, KLINGSPOR has perfected the art of disc producing. The versatility of disc sanding and its obvious finishing capabilities make this form of sanding one of the most popular. KLINGSPOR offers a large selection of materials in various sizes and with different hole patterns, so that your application will be covered.

Besides our PSA discs, that come with a tab for easy removal of the release liner, we offer our Kling-on® Hook and Loop backing for even quicker removal and replacement of the disc and a smoother finish.

PS 77 / FP 77 GREENTEC

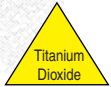
Diameters: 5", 6"
Disc Types: Kling-on® Hook & Loop
PSA
Plain
Grit Range: 60-2000
Grain: Aluminum Oxide
Backings: C-Paper (grit 60-220)
Film (grit 320-2000)
Box Qty: 100



Available in PSA Disc Rolls

VP 73

Diameters: 5", 6"
Disc Types: Kling-on® Hook & Loop
PSA
Grit Range: 80-1500
Grain: Aluminum Oxide Stearate
Backing: C-weight Latex
Paper
Box Qty: 100



PS 33

Diameters: 5", 6"
Disc Types: Kling-on® Hook & Loop
PSA
Grit Range: 40-600
Grain: Aluminum Oxide
Backings: Stearate B/C weight paper
Box Qty: 100



Available in PSA Disc Rolls

PS 36

Diameters: 5", 6"
Disc Types: Kling-on® Hook & Loop
PSA
Grit Range: 36-120 (6")
36-800 (5")
Grain: Alumina Zirconia Stearate
Backings: C/D weight paper
Box Qty: 100
50 (grit 36)

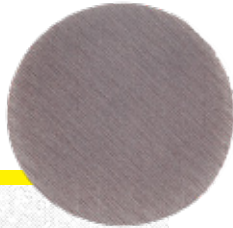


Available in PSA Disc Rolls

KLINGNET

KlingNet offers all the advantages of a conventional coated abrasive, but offers unparalleled dust collection possibilities and extended disc life.

Diameters: 5", 6"
Grit Range: 36-800
Box Qty: 100 | 50 (grit 36)



KLINGSPOR offers a complete line of high quality **BACKING PADS** to fit virtually any orbital sander.





Abrasive Sheets

Paper sheets in aluminum oxide, silicon carbide and alumina zirconia products are most effective for blending, scale and rust removal.

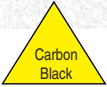
All standard sheet materials are available in sizes: 9" x 11" | 3-2/3" x 9" | 4-1/2" x 5-1/2" | 4-1/2" x 11"

PS 11

Grit sizes: 60-2000
Grain: Silicon Carbide
Backing: Latex paper
 A weight (grit 220-2000)
 C weight (grit 60-180)
Box Qty: 50



WATERPROOF



PS35

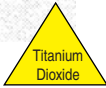
Grit sizes: 80-400
Grain: PS35 Stearate
Backing: B-weight paper
Box Qty: 50



Need another size?
Ask for our custom solutions!

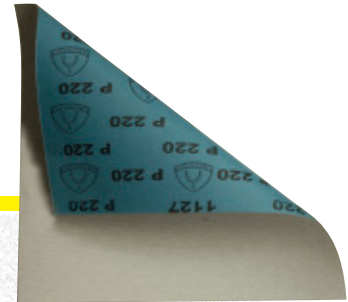
PS 33

Grit sizes: 40-600
Grain: Aluminum Oxide Stearate
Backing: Paper
 B weight (grit 40-120)
 C weight (grit 150-600)
Box Qty: 50



VP 73

Grit sizes: 80-1500
Grain: Aluminum Oxide Stearate
Backing: Latex paper
Box Qty: 50



PS 77 / FP 77 GREENTEC

Size: 9" x 11"
Grit sizes: 60-2000
Grain: Aluminum Oxide
Backing: C-weight paper (grit 60-220)
 Waterproof film (grit 320-2000)
Box Qty: 50



Cut-off wheels for handheld machines

As one of the world's leaders in the production of cut off wheels KLINGSPOR has the ideal wheel for virtually any cutting application allowing to fine tune to your specific need. Wheels are available for the cutting of various materials.



A 980 TZ
SPECIAL

A 960 TZ
SPECIAL

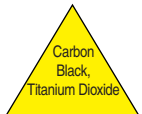
Z 960 TX
SPECIAL

K 960 TX
SPECIAL



Make sure that the disc is mounted correctly to the machine. Don't exceed the recommended speed and remember that the machine's weight already generates pressure.

Box Qty: 25



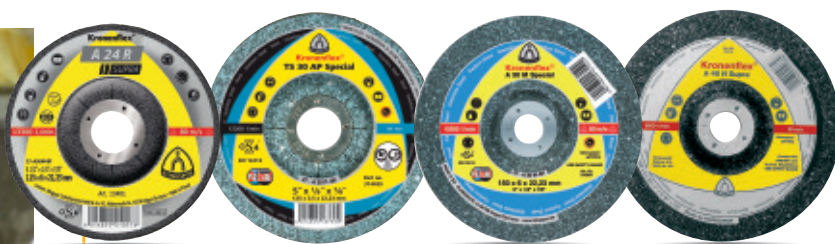
Type	Thickness	Form	Advantages	Diameters						
				4"	4-1/2"	5"	6"	7"	9"	
A980TZ SPECIAL	1/32"		Very precise and clean cuts		✓	✓				
A960TZ SPECIAL	.045"		Short cutting times and longevity		✓	✓				
A946TZ	1/16"		Quick cutting time and longevity		✓	✓	✓	✓	✓	
A46TZ	1/16"		Universal use on steel and stainless steel	✓	✓	✓	✓	✓	✓	
Z960TX SPECIAL	.045"		Low burr formation		✓	✓				
K960TX SPECIAL	.045"		Outstanding performance in daily use		✓	✓				
Max RPM				15,300	13,300	12,000	10,200	8,500	6,600	



THIN CUT-OFF WHEELS
KLINGSPOR KONTAINER

Grinding Discs

KLINGSPOR's wide variety of grinding discs are suitable for grinding carbon steel, mild steel, stainless steel (INOX) and aluminum.



Thickness: 1/4" Box Qty: 25



Grinding discs operate at peak performance when used at an angle of attack of 25-30° relative to the workpiece.

Type	Advantages	Diameters					
		4"	4-1/2"	5"	6"	7"	9"
A24R SUPRA	Ideal for use on steel	✓	✓	✓	✓	✓	✓
A24N SUPRA	High removal rate on stainless steel		✓	✓		✓	✓
A46N SUPRA	Non clogging on non-ferrous metals		✓	✓		✓	
A30M SPECIAL	2-in-1 grinding disc		✓	✓	✓	✓	
Max RPM		15,300	13,300	12,000	10,200	8,500	6,600

Ask about our Quick Lock versions!

Fibre Discs

Fiber Discs are able to perform many different metal working tasks from weld grinding to blending to deburring and finishing. Ideal for either quick grinding use or production applications, KLINGSPOR fiber discs offer excellent grinding performance on most metals and steels. The heavy vulcanized fiber backing gives a firm platform for extended life and aggressive action when needed.



Maximum RPM depends on the product's diameter: 4-1/2" - 13,300 | 5" - 12,200 | 7" - 8,600

CS 565

Grain: Alumina Zirconia
Grit sizes: 24, 36, 50, 60, 80, 100, 120
Diameters: 4-1/2", 5", 7", 9"
Box Qty: 25

CS 570

**reduces heat in grinding operations and extends the life of the abrasive.*

Grain: Alumina Zirconia Lubricated*
Grit sizes: 24, 36, 50, 60, 80, 100, 120
Diameters: 4-1/2", 5", 7"
Box Qty: 25

FS 964

Grain: Ceramic Aluminum Oxide
Grit sizes: 24, 36, 40, 50, 60, 80, 100, 120
Diameters: 4-1/2", 5", 7"
Box Qty: 25

FS 966

**reduces heat in grinding operations and extends the life of the abrasive.*

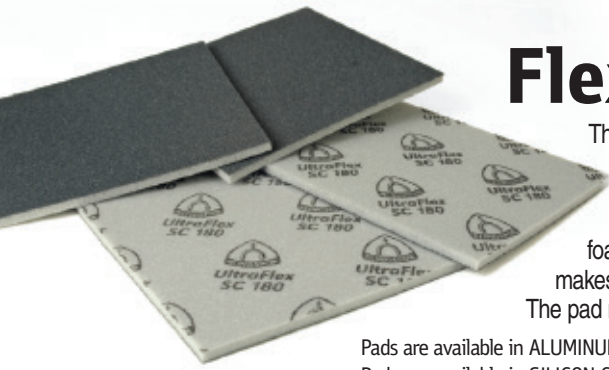
Grain: Ceramic Aluminum Oxide Lubricated*
Grit sizes: 24, 36, 40, 50, 60, 80
Diameters: 4-1/2", 5", 7"
Box Qty: 25

CS 561

Grain: Aluminum Oxide
Grit sizes: 16, 24, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220, 240, 320
Diameters: 4", 4-1/2", 5", 7", 9"
Box Qty: 25



⚠ Please review the back of this book for the California Proposition 65 warnings.



Flexible Sanding Pads

These foam and sponge sanding pads are perfect for quick hand sanding of contoured or profiled parts.

Ultraflex Sanding Pads

The UltraFlex Sanding Pads are the premium foam pads on the market. These incorporate a dense foam structure and a full, even coating of either ALUMINUM OXIDE or SILICON CARBIDE grains. This makes for an extremely long-lasting pad that is very flexible for finish-sanding of contoured parts and profiles. The pad measures 4 1/2" wide and 5 1/2" long. 10 per pack.

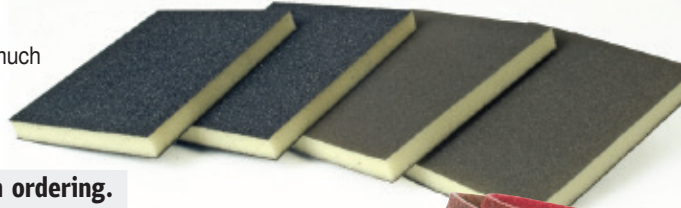
Pads are available in ALUMINUM OXIDE in 100, 120, 180, 220 and 320 grit.

Pads are available in SILICON CARBIDE in 120, 180, 220 and 320 grit. Please specify when ordering.

Foam Sanding Pads

The Foam Sanding Pad can be used on severely profiled parts, because it is more flexible and much thinner. The foam pad measures 5" long, 4" wide and 1/2" thick. KLINGSPOR Foam Sanding Sponges are now produced with the latest technological advances. These general purpose foam pads are solvent free and outperform other similar pads on the market. 10 per pack.

Pads are available in 60, 80, 100, 120, 180 and 220 grit. Please specify when ordering.



Non-Woven Belts

Our non-woven nylon belts offer excellent conformability and a variety of uses including scuffing of primer and area to blend.

6" x 4 1/2" Hand Pad Holder Item# NWHOLDER



Non-Woven Discs

Klingspor Non-Woven Discs will offer you a different sanding function over regular coated abrasives. You'll be able to accomplish your scuffing applications much faster with the Lightweight Clean & Polish discs. And with the Heavy-Duty Scrim Back Discs attached to any DA sander with a hook & loop backing pad, you can remove rust, oxidation and coatings.

Medium = Maroon • Very Fine = Gray
 Package: 10 per pack



Clean & Polish - Lightweight 10 PER PACK

Medium S/C (4650)

No Abrasive (4223)

Coarse Extra Cut (4790)

Ultra Fine (4630)

Fine (4660)

Very Fine (4602)

General Purpose/ (4396)

Our non-woven nylon pads offer excellent conformability and a variety of uses including scuffing of primer and area to blend. 6" x 9" size pads.

NON-WOVEN MATERIAL REFERENCE

Name	Color	Application
General Purpose	Green	Medium grade for rust removal, scuffing and general clean-up
Fine	Maroon	Fine grade aluminum oxide for removal of rust, general clean-up, heavy oxidation and sanding of old paint
Ultra Fine	Gray	Ultra fine silicon carbide for blending of clearcoats and lightly sanding primers
No Abrasive	White	Non-abrasive for paint overspray removal and light clearcoat primer rub down
Coarse	Brown	Coarse aluminum oxide for heavy rust and scale removal on metal

Size	Very Fine / Medium
5" x NH	•
6" x NH	•
8" x NH	•



Slim/Flexible Hand Pads
 NNAVFIN-6X9KLINGSLIM
 NWAUFIN-6X9KLINGSLIM



Fusion Foam

Features an abrasive slurry that is poured onto a foam pad with no substrate between to provide an exceptional conformability and consistency of finish. Can be used wet or dry for finishing applications where the finest of finishes is required and performance and longevity is desired.



Discs

Diameters: 3", 5", 6"
Grits: 120-3500
Box Qty: 5

Pads

Size: 3-1/2" x 4-1/2" x 1/2"
Grits: 120-700
Box Qty: 5 or 50
for Dynabrade & sheet sanders

Size: 3-1/2" x 4-1/2" x 5mm
Grits: 120-2500
Box Qty: 5

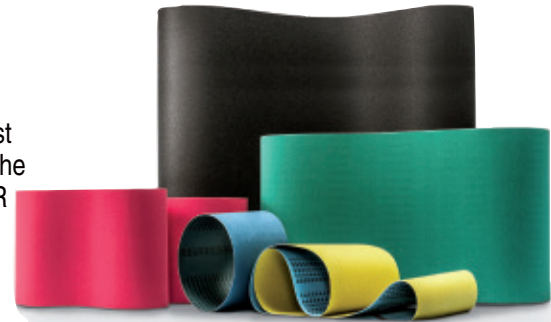


Flap Brushes

KLINGSPOR Flap Brushes have proven themselves to be some of the best in the industry. With full production capabilities, a large variety of sizes and mounting methods are available in both full non-woven and interleaf options. The most popular are our 4-1/4" x 4" wheels with 3/4" keyway mounting or a 5/8-11" spin-on version. Also in the line-up are larger bench-mounted options in common sizes like 8" and 12" diameters. Finally, 1/4" spindle-mounted models are available as well.

Abrasive Belts

To meet the needs of the most demanding applications, KLINGSPOR offers one of the most diverse groups of materials for abrasive belts. Sanding and/or grinding with belts is one of the most effective and efficient methods for achieving all types of surface finishes. KLINGSPOR belts have long been revered in the industry for their longevity, cutting power, and price. Choose KLINGSPOR abrasive belts for *The Most Sanding Power for Your Money Since 1893!*



Premium - CS 409 Y - ALUMINA ZIRCONIA DRY LUBRICANT

A lubricated alumina zirconia material, CS 409 is ideal for tougher metals and for heavier weld beads and burrs. The dry lubricant aids in the reduction of generated heat.

Premium Portable Belts

Perfect for heavy stock removal. Use for smoothing metal surfaces.

CS 411 Y ALUMINA ZIRCONIA POLYESTER CLOTH

Belt Size	Box Qty	120 Grit	80 Grit	60 Grit	40 Grit	36 Grit	24 Grit
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Most common portable belts
1" x 77", 3" x 21",
4" x 36", 6" x 48"

File Belts

Grind away small welds or deburr in hard-to-reach areas.

Most common sizes of file belts
3/8"x12", 1/2"x12", 3/8"x13", 1/2"x13", 1/2"x18", 3/8"x18", 1/2"x24"

Approved Dynaflex Materials: CS310XF, CS308Y, CS411Y, CS409Y, CS416Y, CS920, CS922, Non-Woven

ALUMINUM OXIDE, ZIRCONIA AND CERAMIC AVAILABLE.

These aluminum oxide belts will handle most small weld removal and deburring applications. The durable aluminum oxide grains combined with our special backing make the perfect belt for these small yet abrasive tools.



Introducing KLINGSPOR's Latest Flap Disc Achievement!



Breathable Airway Channels

Increased Efficiency

No Tools Needed

The TITAN
 Trimmable flap
 disc w/ built-in
 5/8"-11
 Threaded center

When there is no flap overhang left, you can trim the plastic backing with a sharp edge up to 1/4" to get the maximum usage!

THE ADVANTAGES AT A GLANCE

▶ Longevity

The unique, trimmable design allows you to utilize the entirety of the flaps for a much longer life. Once the flaps are used up to the backing, the user can simply trim the edge back to easily access the untouched new abrasive.

▶ Cool Run

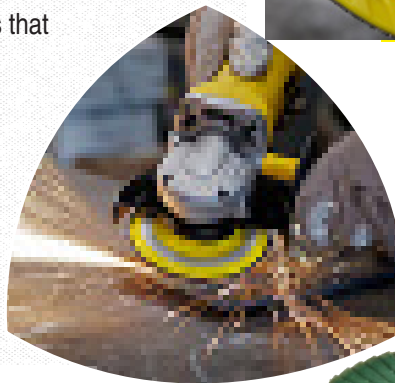
Featuring a fan shaped backing, the TITAN has breathable airway channels that cool the disc during its use.

▶ Quick Change

A built-in 5/8"-11 spin on arbor allows easy and quick disc changes without any additional tools.

▶ High Aggression

When needed, the firm plastic backing allows for a more aggressive use.



ITEMS & AVAILABILITY

- ✓ 4-1/2" angled and flat versions
- ✓ Several of our well-working options receive a trimmable backing: the SMT 624 Convex, SMT 624 Flat, SMT 800, SMT 850, SMT 636, SMT 996

MARKETS

- ✓ Fab shops
- ✓ Production shops
- ✓ Oil & Gas
- ✓ Autobody/ Restoration shops
- ✓ Stainless shops and welding shops

TITAN Flap Discs Are Always Easy!



Saves Time &
Money



Increased
Efficiency



Breathable
Airway
Channels



No Tools
Needed To
Mount

△ Please review the back of



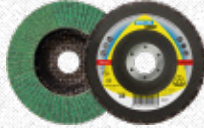
Flap Discs

KLINGSPOR, an early innovator of the flap disc design, continues to be at the forefront in developing new types of these versatile discs. KLINGSPOR Flap Discs will be one of your most-used abrasive tools for grinding welds, smoothing out pit or removing slag and flash. Our flap disc product line includes specialty and high performance discs that offer economical efficiency. Several different designs offer the user ways to enhance both the performance of the disc and the final results left on the workpiece.

SMT 636 SUPRA


40, 50, 60, 80, 120 10/Box

Grain: Alumina Zirconia
Lubricated
Diameters: 4", 7" 6°
Form: 



SMT 950 SPECIAL JUMBO


36, 40, 60, 80 10/Box

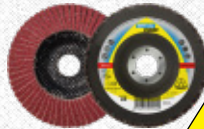
Grain: Alumina Zirconia
Diameters: 4-1/2"
Form: 



SMT 974 SPECIAL


40, 60, 80 10/Box

Grain: Ceramic
Diameters: 4-1/2" 12°
Form: 



SMT 800 SPECIAL

Coarse, Medium, Very fine 5/Box

Grain: Non-woven
Diameters: 4-1/2" 12°
Form: 



SMT 926 SPECIAL

40, 60, 80 10/Box

Grain: Alumina Zirconia
Diameters: 4-1/2" 6°
Form: 



SMT 850 SPECIAL


60, 80, 120 5/Box

Grain: Non-woven/
Aluminum Oxide
Diameters: 4-1/2"
Form: 



SMT 940 SPECIAL


24, 36, 40, 60, 80 10/Box

Grain: Ceramic
Lubricated
Dia. x Arbor: 4-1/2"x5/8"-11
Form: 



SMT 976 SPECIAL

40, 60, 80 10/Box





Grain: Ceramic
Lubricated
Diameters: 4-1/2", 7" 6°
Form: 



Maximum RPM depends on the product's diameter: 4-1/2" - 13,300 | 5" - 12,000 | 6" - 10,000 | 7" - 8,500

Quick Change Flap Discs

Simply affix the die-cast backing plate to your angle grinder using a standard locking nut and leave it there. Then the CMT "loadings" are locked into place with a quick turn of the wrist. No tools are necessary to accomplish the task, which only takes seconds. When a new grinding surface is needed or when grits need to be changed, twist the CMT off and put a new one on. No more fumbling with the grinder's locking nut each time - twist on, twist off. Choose KLINGSPOR's CMTs for high production settings to reduce downtime or diverse applications in a job shop.

Type	Material	Shape	Diameter	Grits	Box Qty	Max RPM
CMT 726	Alumina Zirconia		4-1/2"	40, 60, 80, 120	10	12,000
CMT 728	Alumina Zirconia		4-1/2"	40, 60, 80, 120	10	12,000
CMT 730	Alumina Zirconia Lubricated		4-1/2"	40, 60, 80, 120	10	12,000
CMT 800	Non-woven		4-1/2"	Coarse, Medium, Very fine	5	7,000



1. Place the backing plate on your angle grinder.



2. Use your locking nut to fasten the backing plate in place. Match the CMT loading to the backing plate.

Check out our suitable backing plate CMT 555.



Quick Change Discs

Quick Change discs are disposable discs with various backing and attachment methods. The main benefits include instant disc changes and smooth running. The disc is always centered and does not shift on the machine. These products work well on flat and contoured surfaces. KLINGSPOR offers different connection methods, which are available in 3/4" - 4" diameters.



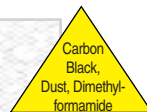
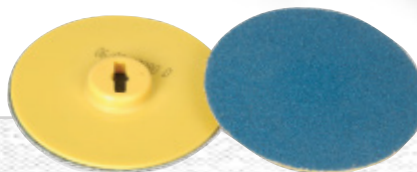
Suitable steel mandrels and holder pads available!



QDC (Quick Disc Connect)

QDC discs have a T-lock top that fits securely into the raised hub with a slot on the backing plate and are connected to the machine with a mandrel.

Diameters: 3/4", 1", 1-1/2", 2", 3", 4"
Grit range: 24-320, Coarse, Medium, Very fine
Grain types: Aluminum Oxide, Alumina Zirconia, Ceramic, Lubricated versions, Non-woven

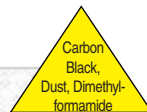
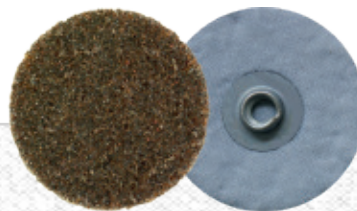


Double sided version available

QMC (Quick Metal Connect)

QMC discs are placed on holder pads that are simply screwed on a threaded pin.

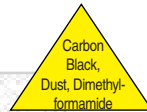
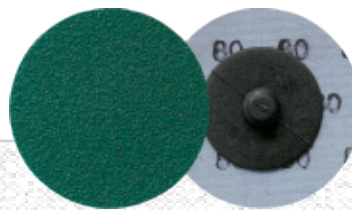
Diameters: 1-1/2", 2", 3"
Grit range: 24-320
Coarse, Medium, Very fine
Grain types: Aluminum Oxide, Alumina Zirconia, Ceramic, Lubricated versions, Non-woven



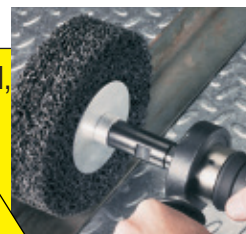
QRC (Quick Roll Connect)

QRC discs have a common male hub directly on the disc back which mounts easily into our Quick Roll Connect holder or into the popular Roloc® holder pad.

Diameters: 1-1/2", 2", 3"
Grit range: 24-320, Coarse, Medium, Very fine
Grain types: Aluminum Oxide, Alumina Zirconia, Ceramic, Lubricated versions, Non-woven



Check out our Quick Change Power Wheel. It's made of hard non-woven material, making it the perfect option to strip paint, remove rust, scale and other surface contaminants. Available with QDC and QRC connection in diameters 2" and 3".



Specialty Products

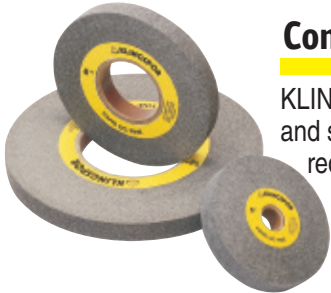
Wire Wheels & Brushes

The KLINGSPOR wire wheel line is designed to include the main types of wire products with a focus on most application needs. Included in the line are both carbon steel and stainless steel versions of knot wheels, crimped wheels, cup wheels, stringer bead wheels, and end brush wheels to name a few. Perfect for deburring, clean-up, and weld prep applications.



Convolute Wheels

KLINGSPOR Convolute wheels feature a dense, non-woven construction. They are smooth running, non-metallic, soft and smear-resistant. Perfect for applications like blending mill marks, machine mismatches, reducing uneven edges between surfaces and surface roughness prior to welding, removal of medium burrs, light flashing, parting lines, light adhesive overflow, polishing welds and blending and polishing handling marks. Available sizes are 6", 8", 10" and 12" diameter.



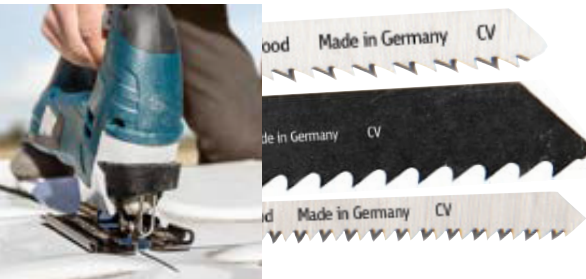
Saw Blades

KLINGSPOR Carbide tipped saw blades are 100% manufactured in Germany to the highest standards. They are laser cut from virgin German steel and precision flattened, ground, and tensioned for balanced cutting. They offer large German Ceratizit carbide tips to ensure clean cuts and superior life. KLINGSPOR industrial blades are computer-controlled and monitored with extremely tight tolerances for incredible performance. Blades are produced to cut all types of materials like solid and manufactured wood, melamine, plastic, solid surface, non-ferrous metals.



Jig Saw & Reciprocating Saw Blades

Available for a wide range of applications with ferrous and non-ferrous metals, as well as plastic, fiberglass, wood, nail-embedded wood, and demolition. Our blades are constructed from chromium-vanadium and bi-metal to best suit the working conditions of your application. Chromium-vanadium is an advanced material that ensures the blades last longer and stay sharper. They work especially well on wood and other softer materials. The bi-metal blades contain cobalt to increase resistance to wear, corrosion, and heat for harder materials. This sets them apart from most other blades. Each blade has specific tooth counts, and some models offer varied toothings to match your application. This gives you a blade that cuts faster and cleaner with an extended life.



Carbide Burrs

KLINGSPOR offers a complete, quality line of industrial carbide burrs. The line is comprised of the most common shapes and sizes to fill most applications.



Router Bits

KLINGSPOR is proud to offer a full line of industrial-grade router bits, designed for precision and durability. Our selection includes profile bits, CNC, spiral, fiberglass, plastic, solid surface, and more.

Crafted from solid alloy steel, each bit is precision-ground for optimal balance at high RPMs. We use high-quality super micro-grain carbide, featuring a superior blend of tungsten and cobalt with minimal low-grade fillers—setting us apart from the competition. Plus, our extra-thick carbide allows for multiple sharpenings, ensuring long-lasting performance with no compromises in manufacturing.



DeVilbiss



Model Number	Description	Qty
Paint Guns		
D802342	HVLP 2 Gun Set (PAINT & TOUCH UP)	1
D803485	HVLP Primer Pack (2 gun primer pack)	1
Disposable Lids and Liners		
DPC-600	34 oz./1000 ml Disposable Cup/Lid	32
DPC-601	24 oz./710 ml Disposable Cup/Lid	32
DPC-602	9 oz./265 ml Disposable Cup/Lid	32
DPC-503-K24	3 oz. Disposable Cup/Lid	24
Reusable sleeve/Lid		
DPC-607	9 FL. oz./265 ml Reusable sleeve/lid	2
DPC-606	24 FL. oz./710 ml Reusable sleeve/lid	2
DPC-608	34 FL. oz./1000 ml Reusable sleeve/lid	2
Disk Filters and Barrel Filters		
DPC-42-K24	24 oz./34 oz 125 Micron Disk filter	24
DPC-66-K24	24 oz./34 oz 200 Micron Disk filter	24
DPC-65-K24	9 oz. 125 Micron Disk filter	24
DPC-67-K24	9 oz. 200 Micron Disk filter	24
DPC-27-K10	Barrel Filter 200 Micron (course)	10
DPC-17-K10	Barrel Filter 300 Micron (fine)	10
DPC-14-K10	Barrel Filter 600 Micron (very fine)	10
Accessories		
DPC-22-K24	Disposable Funnel	24
Kits		
DPC-654	Demo Trial Kit Adapter for DeVilbiss/TEKNA/Finishline/Binks (1), 24 oz. Reusable Sleeve & Lid (1), 24 oz. Disposable Cups & Lids (8), Plugs (5), Disk Filter 125 Micron (4), Barrel Filter 300 Micron (1), Funnel (1), Measuring Guide (1), How-to-Use Guide	1
DPC-650	Shop Start Up Kit 24 oz. Reusable Sleeve & Lid (3), 9 oz. Reusable Sleeve & Lid (1), 24 oz. Disposable Cups & Lids (32), 9 oz. Disposable Cups & Lids (32), 24/34 oz. Disk Filter 125 Micron (12), 9 oz. Disk Filter 125 Micron (12), Barrel Filter 300 Micron (10), Barrel Filter 600 Micron (10), Funnel (24), 3 oz. Disposable Cups (3), Cleaning Brush, Cleaning Bottle, Magnets (5), How-to-Use Guide	1
Adapters		
DPC-43	DeVilbiss Full Size, Plus, GTi, RPi, JGA • Tekna • Binks M1G • Sharpe Cobalt, Platinum & Titanium (Use DPC-31 for FinishLine 2 & 3)	1
DPC-26	Accuspray Issac	1
DPC-31	DeVilbiss FinishLine 2 & 3	1
DPC-10	Sata NR2000, RP, KLC, MCB, QCC, 96719 & Jet 90 • Startingline Full Size	1
DPC-11	Sata NR 92 & 95 • Iwata LPH-400 & W400LV • Astro GF14, 17 & 20S • Sharpe Finex FX200 & FX300 • Transtar 6613,14,17	1
DPC-13	Sagola	1
DPC-23	DeVilbiss SRi, SRiW, SRiPro • Binks Cub	1
DPC-52-K1	Sata QCC & Threaded (Mini Detail)	1
DPC-64	DeVilbiss Starting Line (Mini Detail)	1
DPC-69-K1	DeVilbiss & Binks Suction Guns	1
DPC-78	Iwata Supernova, Air Gunsa & W300	1
DPC-500	3M Conversion Adapter - Converts 3M PPS adapter to use with DEKUPS system.	1
DPC-501	Sata QCC Full Size, 3000, 4000	1
DPC-504	SATA QCC Full Size	1
DPC-81	StartingLine Full Size • Sharpe Finex FX1000, 2000 & 3000	1
DPC-85	Accuspray Disposable Head	1
Air Dryer		
DAD-1	Desiccant Refill for DAD-507	1



Backing Pads

FJ - KLINGSPOR

Size	Mounting	Thickness	Density	PSA Part #	Hook & Loop Part #
3"	5/16"-24	3/8"	Firm		FJ60693
5"	5/16"-24	3/8"	Medium	FJ70515V	FJ70515
5" x 5 Hole	5/16"-24	3/8"	Medium		FJ70515-H5
6"	5/16"-24	3/8"	Medium	FJ70516V	FJ70516
6" x 6 Hole	5/16"-24	3/8"	Medium		FJ70516-H6
6"	5/8"-11	3/8"	Medium		
8"	5/8"-11	3/8"	Medium	FJ60658V	FJ60618
8" x 5 Hole	5 Hole	3/8"	Medium		
6" Interface		1/2"	Soft N/H		FJ06

Astro

Size	Mounting	Thickness	Density	PSA Part #	Hook & Loop Part #
3"	5/16"-24		Firm	N/A	ASTRO20302

Dynabrade

Size	Mounting	Thickness	Density	PSA Part #	Hook & Loop Part #
3" female	3/8"-24	5/8"			DYNA50126
3" female	3/8"-24	5/8"			DYNA50122
3"	5/16"-24	5/8"	Medium	DYNA56084	DYNA56087
5"	5/16"-24	3/8"	Medium	DYNA56106	DYNA54325
5" x 5 Hole	5/16"-24	3/8"	Medium	DYNA56104	DYNA54326
5"	5/16"-24	5/8"	Soft	DYNA56185	DYNA56195
5" x 5 Hole	5/16"-24	5/8"	Soft		DYNA56196
6"	5/16"-24	3/8"	Medium	DYNA56107	DYNA54327
6" x 6 Hole	5/16"-24	3/8"	Medium	DYNA56105	DYNA54328
6"	5/16"-24	5/8"	Soft		DYNA56197
6" x 6 Hole	5/16"-24	5/8"	Soft		DYNA56198
8"	5 Hole	3/8"	Medium	DYNA56234	DYNA56236
8" INLINE	2 Hole	3/8"	Medium	DYNA57454	DYNA57456
11" INLINE	2 Hole	3/8"	Medium	DYNA57512	DYNA57513
3" Interface		3/8"	Soft 3" hole		DYNA53974
5" Interface		3/8"	Soft 5" hole		DYNA53978
6" Interface		3/8"	Soft 6" hole		DYNA53980



Fibre Disc Backing Pad ^{*5/8"-11 Lock Nut Included}

Diameter	Item #	Max RPM
4-1/2" (5/8" - 11)*	BP001	13,000
4-1/2" (5/8" - 11)*	ST358A-115	13,000
4-1/2" spiralcool	BPS012	13,500
5" (5/8" - 11)*	BP002	12,000
5" (5/8" - 11)*	ST358A-125	12,000
5" spiralcool	BPS011	13,000
7" (5/8" - 11)*	BP003	8,500
7" (5/8" - 11)*	ST358A-180	8,500
7" spiralcool	BPS010	8,600
9" (5/8" - 11)*	BP004	6,600



Standard Pad

Spiral Cool Pad

Astro Power Tools

PNEUMATIC DUAL PISTON FILE BOARD SANDER ASTRO888C

Features a dual piston design, which provides for stall-free performance. Performs on plastic fillers at any stage of hardening. Feathers with ease of smoothness.



The dual piston design that provides efficient power and prevents stalling. Air pressure: 90-120psi. Weight only 6.5 lbs. Accepts 2 3/4" x 16" board file sheets.



3" SANDING KIT ASTRO3050

The Kit Includes Pistol Grip Dual Action Sander/Polisher Tool - 15,000rpm, Blow molded case for easy storage and transport, 1 - 3" Sanding/Polishing Back-up Pad, 1 -

1-1/2" Velcro Holder, 1 - 1-1/2" Sanding Pad, 1 - 3" Polishing Foam Pad, 2 - 3" 400 Grit Sanding Disc, 2 - 3" 600 Grit Sanding Disc, 2 - 3" 1000 Grit Sanding Disc, 10 - 1-1/2" 2000 Grit Sanding Disc, 1 - Spanner Wrench

ASTRO AIR BELT SANDER (1/2" X 18") ASTRO3037

Increased pulley space for thicker belts such as non-woven belts, also has a simple belt tension lever for easy belt changes. Includes 3 belts, one of 36, 40, & 60 grits in our premium 411 material. Air Pressure: 90 psi, Air Consumption: 4 CFM's, Power: 0.75 HP, Weight: 1.98 lbs., Overall Length: 15.15".



5" HIGH SPEED SANDER ASTRO222S

18,000 RPM, vibration free performance. Comes complete with 3" and 4 1/2" phenolic backing pads and hub wrench. Lightweight pistol grip design offers greater control and comfort. Ideal for touch up sanding with a built-in regulator for positive speed control. Direct drive motor with handle exhaust.



3/8" REVERSIBLE AIR DRILL ASTRO525C

Lightweight, compact size is easy to handle that provides full power in forward and reverse. Equipped with a built-in muffler for noise reduction, and planetary gear system for long life.



HOT STAPLE GUN KIT ASTRO7600

Designed for quick repair and reinforcing broken/ripped/damaged/split plastic. Produces a strong durable repair while still leaving plastic flexible enough for correct fit. Gun heats special designed staples and sets staples into plastic. Repairs plastic components such as bumpers, headlight fittings and assemblies, panel clips, tabs, plastic pins, spoilers, etc. Kit includes: Hot Staple Gun, Wire Cutter, Flip Screwdriver, 50pc each of "M", "S", "V" and "Z" Style Staples

ONYX IN-LINE 3" CUT-OFF TOOL ASTRO209

Unique In-Line Design Provides Greater Control, Positive control and lock-out throttle protection, Adjustable protection guard, Chrome plated steel spark guard, Variable speed control. Wheel Size: 3", Free Speed: 15,000rpm. Overall Length: 8-1/4" (210mm), Net Weight: 2lbs. (0.93kg), Air Inlet Thread NPT: 1/4". Air Hose I.D. Size: 3/8" (10mm), Air Consumption: 4cfm Air Pressure: 90-120psi



ASTRO QUICK CHANGE IN-LINE 4" CUT OFF TOOL ASTRO409

Features a quick change button on the housing that locks the motor for easy disc changes. The In-Line design allows for straighter and naturally consistent cuts. Lever lock safety guard quickly and easily adjusts. Uses 4" discs with either 3/8" or 5/8" arbor hole. Air Pressure: 90 psi. Air Consumption: 4.5 CFM's Noise level: 85dB Power: 0.75 HP Free Speed: 14,000 rpm's Inlet: 1/4" NPT Weight: 2.3 lbs. Overall Length: 9.25".



ASTRO ONYX 201 1/4" STRAIGHT DIE GRINDER

The Astro Pneumatic 409 has a composite handle that reduces vibration with Rib textured handle provides a firm grip and Lever throttle for feathering control includes Built-in regulator. Collet Size: 1/4", Free Speed: 25,000rpm Net Weight: 13/16lbs (.37kgs) Motor: 1/3hp, Air Inlet Thread NPT: 1/4" Air Hose I.D. Size: 3/8" Avg. Air Consumption: 3cfm Air Pressure: 90-120psi



HEAVY DUTY AIR SABER SAW ASTRO930

Ideal for body shop repair, muffler and exhaust work, and the adjustable blade guide increases blade life. Cuts all types of aluminum, plastic, fiberglass and sheet metal. Very versatile; cuts intricate shapes and tight radius curves on flat and curved surfaces. 10,000 strokes per minute!



5PC. BLADE SET ASTRO930

- ASTRO5SAW - 24 teeth
- ASTRO5SAWR - 32 teeth

ASTRO DUAL TEMPERATURE HEAT GUN KIT ASTRO942S

For Stripping Paint, Removing Decals and Pinstripes, Shrinking Wire Wrap, etc. It is Lightweight, Meets IEC standards and has GS, CE, EMS, CSA and UL certifications. Two heat settings: up to High @932°F. includes Heat Gun with blow molded case, 2 Deflector nozzles, 1 Reduction nozzle, 1 Reflector nozzle



Blades, Scrapers & Accessories

SAFETY SCRAPE MINISCRAPER BLADES

The razors have two sides with different thickness. Mini scraper holds the blade safely.



MS204 Miniscraper Replacement blades (20 per bag)

MS147K Yellow Miniscraper with 5 yellow blades

MINI SNAP-BLADE KNIFE



Miniblade114-58

SINGLE EDGE NO. 12 BLADES



BLADE111-12 #12 Blades. 100qty.

#128PL SOUND DAMPENING PADS

Reduces noise and vibration in all types of vehicles. Can be stacked in multiple layers to build depth of dampening. Enhances car audio system's quality & amplifying power. Textured pad surface matches OEM applications.

#SD-PAD128

6 pads per pack

MIX BOARDS

Each masonite board has a strap on the back to hold it firmly to your hand and has 100 disposable non-porous sheets padded on the front. Simply mix on the top sheet, then remove it for the next mixing.



MIX BOARD 1800

Back

EVERCOAT MIXING BOARDS

EVERCOAT155 ACRYLIC MIXING BOARD



BARGAIN BOX OF RAGS

This ready-to-go 4.5 lb. box full of soft white cloths are pre-washed so they are lint free and clean of any contaminant's. Every "rag" is a generous size and can be cut into smaller pieces. They're also great for a wiping cloth or a clean-up rag.

BC33010



11 PC. FASTENER AND MOLDING REMOVAL TOOL SET

For use on internal and external vehicle molding and trim fasteners.

- Plastic construction of tools prevents scratching and damage to vehicle paint, leather, chrome, etc.



- Set includes: 6" Remover - Wide Type, 7" Remover - Pull Type, 8" Remover - Handy Type, 7" Remover - Narrow Type, 8.5" Upholstery Clip Remover, 8" Angled Clip Panel Remover, 8" Flat Clip Panel Remover, 8" Panel Remover, 8" Sharp Panel Remover, 8" Clip Panel Remover and 8" Straight Panel Remover

ASTRO4524

STEEL SPREADERS

SPREADER1101 4" (3 pack)



PLASTIC SPREADERS

Get more work finished in less time. Available in 3" x 4" and 3" x 5" sizes.

H10-07 100/Box 3" X 4" Plastic Spreaders

H10-09 100/Box 3" X 5" Plastic Spreaders



ABRASER RUST REMOVER 2-PACK

Simply use the block like an eraser, rubbing firmly on the surface. Can be used both wet or dry. Two pack includes: medium and fine grits.



ABSR02

ABRASER SANDFLEX STICK GRIT 120 & 240

Power Tools

For almost 125 years KLINGSPOR has been at the forefront of abrasives technology. With a commitment to research and development, we have continued to reach out to all facets of industry with innovative and successful approaches. Because we have armed our factory sales representatives with Dynabrade, the leader in pneumatic abrasive power tools, we are offering a combination of products that will enhance your manufacturing capabilities and help you to realize the best possible surface finishes.



Dynabrade Extreme R/O Sander

- ▶ Most consistent speed under load
- ▶ All new .3 HP motor design
- ▶ Best-in-class dust collection
- ▶ Tactile, ergonomic grip

Air Powered Abrasive Belt Tool Reach normally inaccessible areas.



DYNA40320

DYNAFILE® II for the RV Motorcoach Industry

- ▶ Grind, deburr, blend and polish. Work on metal, plastic, fiberglass, composites, rubber, glass and stone
- ▶ Lightweight, ergonomic 7° offset design
- ▶ Grinding head pivots 360°
- ▶ Grind off contact wheel or platen pad
- ▶ Finish & polish using slack of belt
- ▶ Secure belt housing at desired position using 95134 Hex Key

Mini Raptor 2 Portable Vacuum

Fending off dust and creating an efficient and safe work environment begins with the Mini-Raptor Vac® - Standard Pack. The combination of Dynorbital® Extreme, Raptor Vac® and cart provides a mobile sanding solution for dusty shops.

INCLUDES:

- Mini-Raptor Vac® 61100
- Mini-Raptor Vac® Handle & Dolly
- Dynorbital® Extreme X51V
- 20' Vac & Air Hose Assembly 31972
- Significant increase in cost to performance over Standard Raptor Vacs



Standard Mobile Vacuum System - DYNA10051

Spray Guns & Accessories

Transtar HVLP professional spray guns are designed to produce high quality finishes in all applications. The spray guns are equipped with stainless steel fluid tips and needles for use with all types of coatings.

The product range includes:

- ▶ HVLP Guns (1.3 | 1.4 | 1.7 mm)
- ▶ Touch-Up Spray Guns
- ▶ Rebuild Kits
- ▶ Needle Nozzle Rebuild Kits (1.3 | 1.4 | 1.7 | 1.0 mm)
- ▶ Air Regulators
- ▶ Spray Cups
- ▶ Cup Lid Seals



Protection and Safety

PG Tape

PG27 is temperature resistant up to 300°F for 30 minutes and provides superior holding characteristics. Its increased elongation insures conformability when cornering and bending. Intertape uses only top quality adhesive that consistently allows for clean removal with no leftover glue residue.



Available Sizes: 3/4", 1", 1-1/2", 2"

Coveralls

This coverall protects from harmful paint overspray, sanding dust, dirt, grease, grime, and pesticides. It's made from polypropylene non-woven material that's lightweight and comfortable. Elastic on wrists and ankles create an even barrier of protection; plus, it's washable so you can reuse.



Sizes L-2XL

Make sure you always use appropriate safety products when working with abrasives! KLINGSPOR offers a full range of safety equipment.

Respirators

Suitable accessories are available for all different types of respirators.

▶ Full Face Respirator

with a wraparound lens for optimal field of vision, ideal for long-term use

▶ Reusable Half Mask Respirator

with exhalation valves and two filtering cartridges for low breathing resistance

Economical Price

▶ Disposable Half Mask Respirator

with a low, profile, swept-back design providing a greater field of vision and allows workers to use glasses or goggles, comes completely assembled

▶ N95 Particulate Respirators

with a filter medium of at least 95% against airborne particulates 0.3 microns in size that are free of oils - dusts, metal fumes, microorganisms and non-oil containing mists



Safety Glasses

- ▶ 99.9% UV protection
- ▶ Scratch-resistant
- ▶ Variety of lenses
- ▶ Standard safety glasses & worker bees to fit over prescription glasses

ASK YOUR SALES REP FOR PREMIUM EYEWEAR!



Hearing Protection

A variety of different hearing protections is available:

- ▶ Earplugs uncorded
- ▶ Earplugs with cord



Gloves

- ▶ Welding gloves (leather & goat skin tig)
- ▶ Disposable protective gloves



Sizes M - XL

Hand Blocks

Ergonomically designed to fit your hand, this hand block uses standard 6" discs for hand sanding.

Available versions:

Hook & Loop or PSA for use with 6" discs



Sanding Boards

This lightweight, rugged board has a cushioned surface. Spring clips mounted at each end securely hold 2-3/4" x 17-1/2" abrasive sheets. The KLINGSPOR stiff sanding longboard may be used with PSA sheets.

Sizes: 11", 17"

Polishing Compounds

KPC2U

Heavy cut compound, 80% cut and 20% color. Ideal for stainless steel, carbon steel and hard aluminum, for pre-polish process. Will remove some light scratches from previous sanding.

KPC2U - HEAVY CUT GREEN

KPC3U

Medium cut compound. 50% cut and 50% color. Ideal for start polishing non-ferrous metals. Removes some minor scratches from previous sanding. Suitable for use with bias airway buff, cotton & denim wheels.

KPC3U - MEDIUM CUT WHITE

KPC4S

For mirror finishing process. Provides a great shine, 30% cut and 70% color. Final step after pre-polish with either KPC2 or KPC3. Used with treated and non-treated airway buff wheel, sewing cotton wheels or felt fabric. Offers shine finishing for all metals in general.

KPC4S - UNIVERSAL FINISHING RED

KPC5S

Compound for a high gloss. Extra shine for metals in general. Excellent for jewelry, some plastics and paint. Mostly used with flannel, cotton and felt.

KPC5S - UNIVERSAL FINAL FINISH YELLOW

KPC4S

Suitable for mirror polishing on all kinds of metal surfaces especially stainless steel in manual or automatic polishing processes. Also very good results on titanium and chrome.

KPC4SF - SUPER FINISH BLUE



Felt Pads

KLINGSPOR's Felt Pads have been developed for safe, high performance use.

Polishing Wheels

KLINGSPOR's Polishing Wheels have been developed for safe, high performance use.



Check out our new GreenTec Discs

- ✓ Longer, more consistent cut
- ✓ Better finish on fiberglass and composites
- ✓ Longer life from reduced loading and heat while leaving a more consistent finish
- ✓ Heavy stock removal due to a C-weight paper back in the coarser grits
- ✓ 3 mil film backing in fine grits promotes durability, life, and extended edge wear

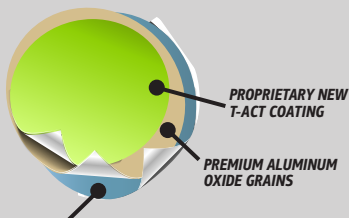
KLINGSPOR's NEW GreenTec sanding disc has been developed focusing on the needs of the RV Motorcoach Industry. The applications are vast and tested against competitors, the material showed significantly higher performance and provided a tighter, more consistent scratch.



Availability

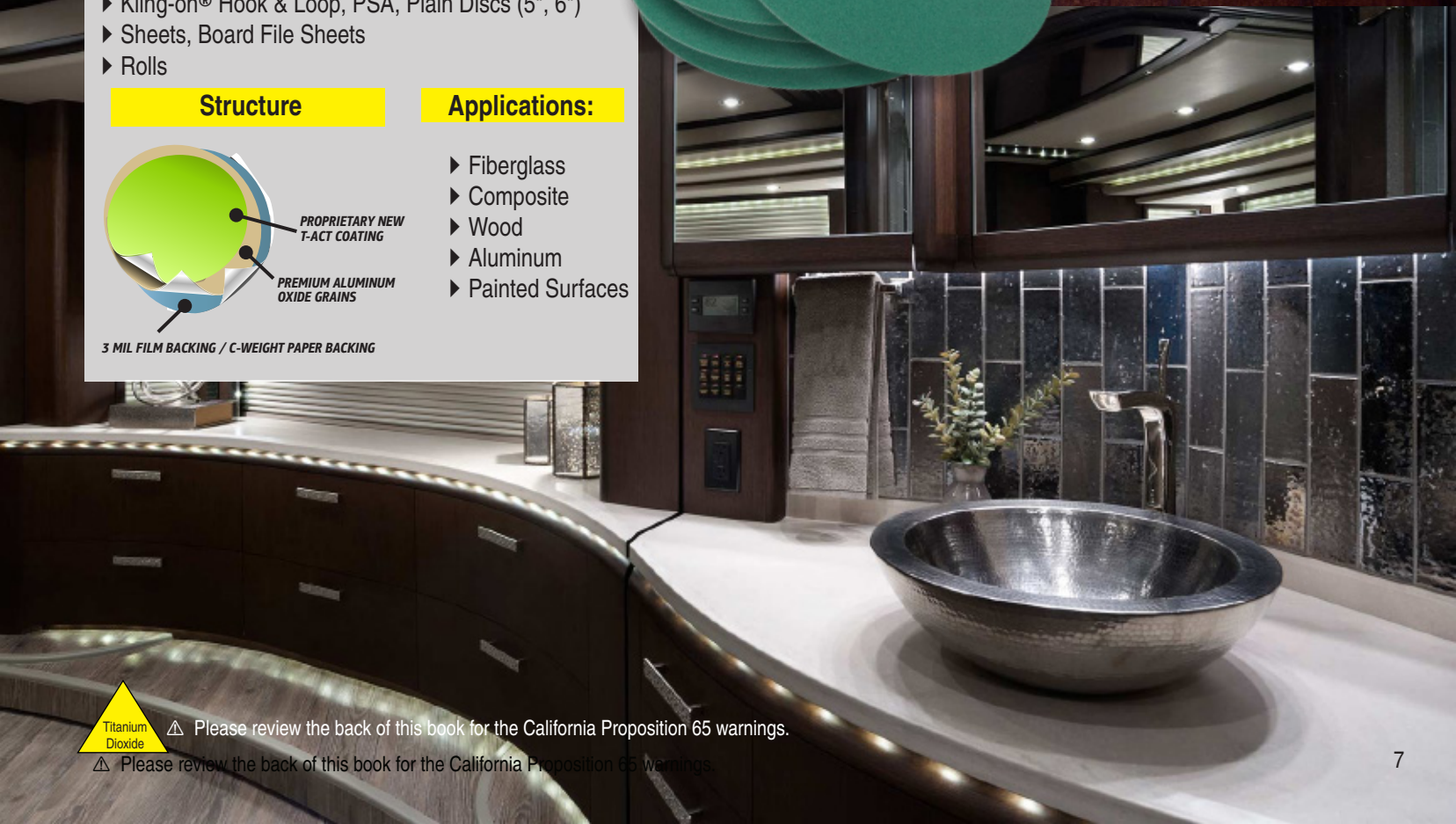
- ▶ Kling-on® Hook & Loop, PSA, Plain Discs (5", 6")
- ▶ Sheets, Board File Sheets
- ▶ Rolls

Structure



Applications:

- ▶ Fiberglass
- ▶ Composite
- ▶ Wood
- ▶ Aluminum
- ▶ Painted Surfaces



Titanium
Dioxide

⚠ Please review the back of this book for the California Proposition 65 warnings.

⚠ Please review the back of this book for the California Proposition 65 warnings.

Info for Chart for Coated Abrasives

Description					
	Material	Backing	Available Grits	Properties	PSA / Kling-On
ALUMINUM OXIDE	PS 33 B	Paper	150, 180, 220, 240, 280, 320, 400, 500, 600	Stearate	PSA & Kling-On
	PS 33 C	Paper	40, 60, 80, 100, 120	Stearate	PSA & Kling-On
	VP 73 CW	Latex	80, 100, 120, 150, 180, 220, 240, 320, 400, 600, 800, 1000, 1200	Stearate	PSA & Kling-On
	PS 77 C ACT	Paper	60, 80, 100, 120, 150, 180, 220		PSA & Kling-On
	FP 77 ACT	Film - 3 mil	80 - 2000		PSA & Kling-On
	CS 308 YX	Poly/Cotton	40, 60, 80, 100, 120, 150, 180, 240		
	CS 310 XF	Cloth	40, 50, 60, 80, 100, 120, 150, 180, 220, 240		
	KL 361 JF	Cloth	30, 40, 50, 60, 80, 100, 120, 150, 180, 220, 240, 280, 320, 400, 500, 600	Shop Roll	
	CS 561	Vulcanized fibre	16, 24, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220, 240, 320		
	KLINGNET	Net / Mesh	80, 100, 120, 150, 180, 220, 240, 280, 320, 400, 600, 800	Dust Extraction	Kling-On
SILICON CARBIDE	PS 11 A	Paper	220, 280, 240, 320, 400, 500, 600, 800, 1000, 1200, 1500, 2000	Wet/Dry	PSA & Kling-On
	PS 11 C	Paper	60, 80, 100, 120, 150, 180	Wet/Dry	PSA & Kling-On
	PS 35 BW	Paper	80, 120, 150, 180, 220, 280, 320, 400	Stearate	PSA & Kling-On
ALUMINA ZIRCONIA	PS 21 F	Paper	40, 60, 80, 100, 120, 150, 180, 220, 240, 280, 320, 400		PSA
	PS 36 CW	Paper	60, 80, 100, 120, 150, 180, 220	Stearate	PSA & Kling-On
	PS 36 DW	Paper	36, 40	Stearate	PSA & Kling-On
	CS 409 YY	Polyester	36, 40, 50	Multibond lubricant	PSA in grits 36,50,80,120
	CS 409 YX	Polyester	60, 80, 100, 120	Multibond lubricant	
	CS 411 X	Cloth	24, 36, 40, 50, 60, 80, 120		PSA
	CS 411 YX	Polyester	80, 120		
	CS 411 Y	Polyester	24, 36, 40, 50, 60		
	CS 416 Y	Polyester	24, 36, 40, 50, 60, 80, 100, 120		
	CS 565	Vulcanized fibre	24, 36, 40, 50, 60, 80, 100		
	CS 570	Vulcanized fibre	24, 36, 50, 60, 80, 100, 120	Multibond lubricant	
CERAMIC ALUMINUM OXIDE	CS 922 Y ACT	Polyester	80, 100, 120, 150, 180		PSA
	CS 922 YY	Polyester	36, 40, 50, 60		PSA
	CS 920 Y ACT	Polyester	80	Multibond lubricant	PSA
	CS 920 YY ACT	Polyester	24, 36, 40, 50, 60	Multibond lubricant	PSA
	FS 964 ACT	Vulcanized fibre	24, 36, 40, 50, 60, 80, 120		
	FS 966 ACT	Vulcanized fibre	24, 36, 40, 50, 60, 80, 120	Multibond lubricant	

ACT Advanced Coating Technology, ○Open Coat, ●Semi Open Coat, ●Closed Coat, R = Resin, G = Glue

Info for Chart for Coated Abrasives

Description	Type	Jumbo Width	Coating	Bonding agent	Waterproof	Application	Rolls	Short and long belts	Dynafle Belts	Fibre discs	Strips/Sheets	Discs	
ALUMINUM OXIDE	PS 33 B	49	☉	R		Paint/Varnish/Primer, Wood	•	-	-	-	•	•	
	PS 33 C	49	☉	R		Paint/Varnish/Primer, Wood	•	-	-	-	•	•	
	PS 73 BW	49	☉	R		Metal, Fiberglass, Paint/Varnish/Primer, Wood, Plastic/Rubber	•	-	-	-	•	•	
	PS 73 CW	49	☉	R		Metal, Fiberglass, Paint/Varnish/Primer, Wood, Plastic/Rubber	•	-	-	-	•	•	
	VP 73 CW	49	☉	R		Metal, Fiberglass, Paint/Varnish/Primer, Wood, Plastic/Rubber	•	-	-	-	•	•	
	FP 73 W	49	☉	R	✓	Metal, Fiberglass, Paint/Varnish/Primer, Wood, Plastic/Rubber	-	-	-	-	-	•	
	PS 77	49	☉	R		Metal, Fiberglass, Paint/Varnish/Primer, Wood, Plastic/Rubber	•	-	-	-	•	•	
	FP 77	49	☉	R	✓	Metal, Fiberglass, Paint/Varnish/Primer, Wood, Plastic/Rubber	•	-	-	-	•	•	
	CS 308 YX	61	●	R		Metal, Wood	•	•	•	-	-	-	
	CS 310 XF	61	●	R		Metal, Wood	-	•	•	-	-	-	
	KL 361 JF	49	●	R		Metal, Wood	•	-	-	-	•	-	
	CS 561	61	●	R		Metal	-	-	-	•	-	-	
	KLINGNET			○	R		Fiberglass, Paint/Varnish/Primer, Wood, Composite	-	-	-	-	•	•
	SILICON CARBIDE	PS 11 A	46	●	R	✓	Glass & Stone, Paint/Varnish/Primer, Plastic/Rubber	•	-	-	-	•	•
PS 11 C		46	●	R	✓	Glass & Stone, Paint/Varnish/Primer, Plastic/Rubber	•	-	-	-	•	•	
PS 35 BW		57	○	R		Paint/Varnish/Primer	•	-	-	-	•	•	
ALUMINA ZIRCONIA	PS 21 F	57	●	R		Metal, Stainless Steel, Wood	•	•	-	-	-	•	
	PS 36 CW	49	☉	R		Metal, Stainless Steel, Wood	•	-	-	-	•	•	
	PS 36 DW	49	☉	R		Metal, Stainless Steel, Wood	•	-	-	-	•	•	
	CS 409 Y	61	●	R	✓	Metal, Stainless Steel	-	•	•	-	-	-	
	CS 409 YX	61	●	R	✓	Metal, Stainless Steel	-	•	•	-	-	-	
	CS 411 X	61	●	R		Metal, Stainless Steel	•	•	-	-	-	•	
	CS 411 YX	61	●	R	✓	Metal, Stainless Steel	•	•	•	-	-	-	
	CS 411 Y	61	●	R	✓	Metal, Stainless Steel	•	•	•	-	-	-	
	CS 416 Y	61	☉	R	✓	Metal, Stainless Steel	-	•	•	-	-	-	
	CS 565		●	R		Metal, Stainless Steel	-	-	-	•	-	-	
	CS 570		●	R		Metal, Stainless Steel	-	-	-	•	-	-	
	CERAMIC ALUMINUM OXIDE	CS 922 Y	61	●	R	✓	Metal, Stainless Steel	-	•	•	-	-	•
CS 922 YY		61	●	R	✓	Metal, Stainless Steel	-	•	•	-	-	•	
CS 920 Y		61	●	R	✓	Metal, Stainless Steel	-	•	•	-	-	•	
CS 920 YY		61	●	R	✓	Metal, Stainless Steel	-	•	•	-	-	•	
FS 964			●	R		Carbon Steel, Metal	-	-	-	•	-	-	
FS 966			●	R		Metal, Stainless Steel	-	-	-	•	-	-	

10" Discs & Larger Only

TERMS AND CONDITIONS

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2555 Tate Boulevard, S.E.,
PO Box 2367
Hickory, North Carolina 28603-2367
Toll Free 800-645-5555
Corporate 828-322-3030
Fax 828-326-0296
www.klingspor.com